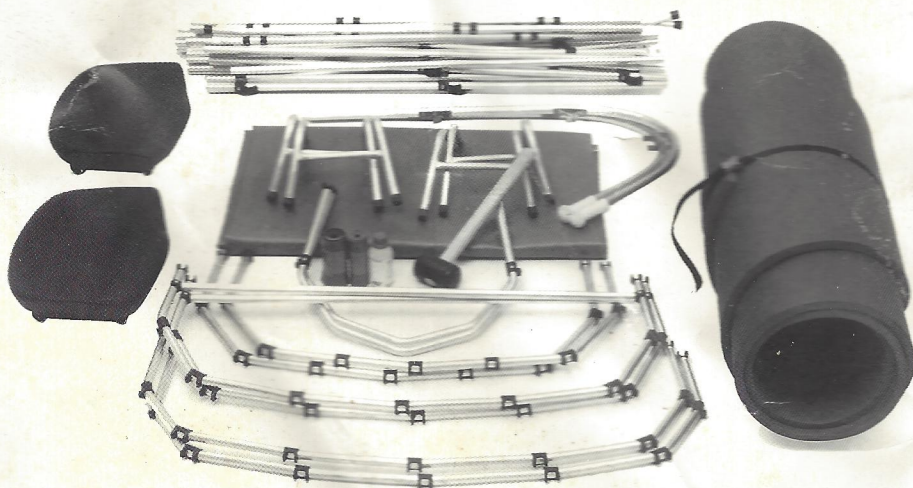
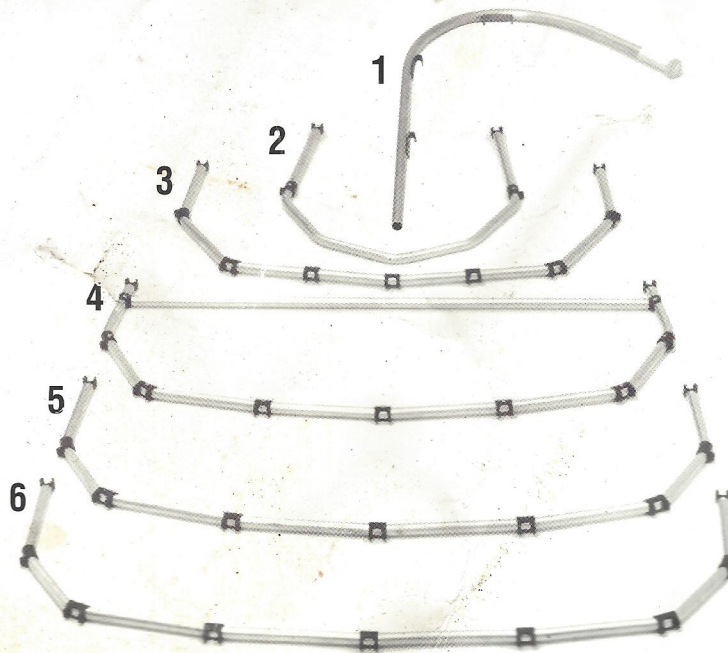


# ASSEMBLY INSTRUCTIONS

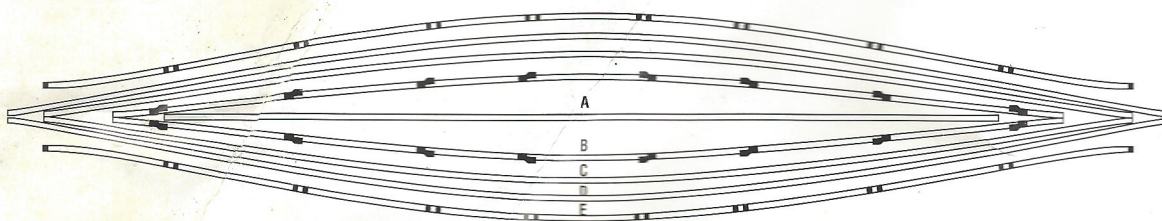


FOLDING CANOE





1 = Bow/stern	2 pcs.	2 pcs.	2 pcs.	2 pcs.	2 pcs.
2 = 2nd-crossrib	2 pcs.	2 pcs.	2 pcs.	2 pcs.	2 pcs.
3 = 3rd-crossrib	2 pcs.	2 pcs.	2 pcs.	2 pcs.	2 pcs.
4 = 4th-crossrib (with crossbar 15', 16,5', 18')	2 pcs.	2 pcs.	2 pcs.	2 pcs.	2 pcs.
5 = 5th-crossrib (with crossbar 13,5', 16')	1 pc.	2 pcs.	2 pcs.	1 pc.	2 pcs.
6 = 6th-crossrib	0	0	1 pc.	0	1 pc.



**Description** of longitudinal rods: (The picture shows the longitudinal rods placed exactly as in the boat).

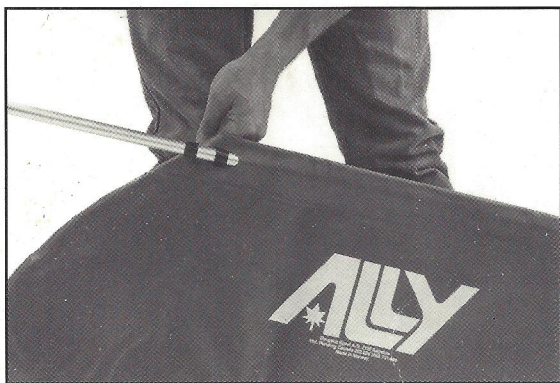


- A = Keel rod(1pc.)
- B = Inner bottom
- C = Outer bottom
- D = Waterline
- E = Gunwale (2 pcs.)

**NB!** On 13,5' and 16' the outer bottom are longer than the waterline.  
The canoe skin will tighten as the temperature climbs above 20°C. If the weather is warm or the sun is hot, cool the skin in water and assemble in the shade.



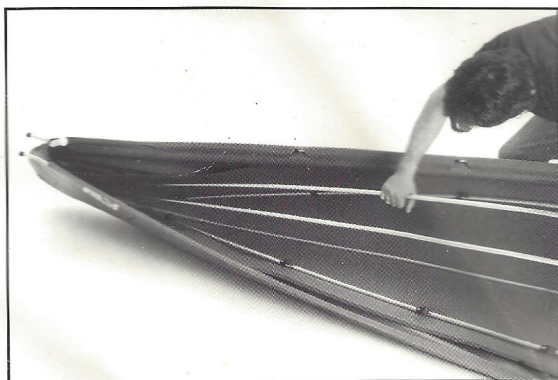




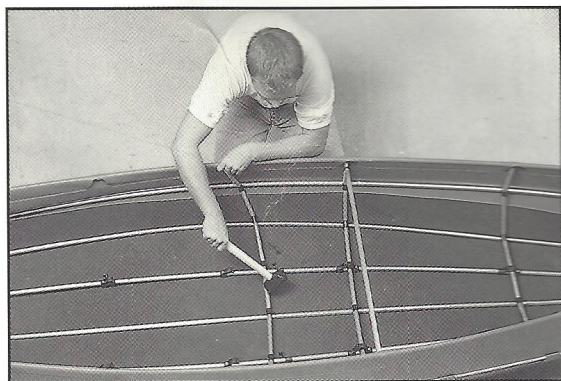
Lay canoe skin flat on its side with edges together and even. Slide gunwales (E) into channel at edge of skin.



Place foam mat inside with the black side up at bottom of canoe skin by folding mat in half lengthwise and holding edges together. Foam mat must be centered sideways and lie as high in the bow as in the stern.



Install the longitudinal rods. Start with the keel (A) and put on the bow and stern (1). Put the keel with bow and stern into the canoe. Look after that this is placed in the middle of the canoe, and that the bow and stern is placed well into the ends of the canoe. Place the end of rods - inner bottom (B) on the lowest hook on the stern then bend the rods in a bow and press them under the lowest hook on the bow in the other end. Then tighten the skin in both ends by pulling it around the bow and stern. The rods - outer bottom (C) is then in the same way placed under the hooks in the middle of bow and stern. Then the rods - waterline (D) the same way on the upper hook. Before you start assembling the cross ribs it pays to catch at all the longitudinal rods and press them down. The skin will be stretched making it easier to insert the transverse ribs.



Place any of the medium size crossribs loosely across the inside of the canoe skin. As crossrib to the right on the picture. This temporary positioning will give shape to the canoe while installing the first crossrib. Install crossribs from inside the canoe. Begin with the middle (widest) one. Position crossribs so that the plastic rings are centered in the openings in the gunwale (E) channels. Place ends into the openings in the gunwale channels and press "C-clips" around gunwale rods between plastic rings. Swing crossrib almost into position. Then use the mallet to get the crossribs into the locking clips on the longitudinal rod (B). Use the mallet to lock both locking clips. Before installing more crossribs, adjust longitudinal rod pairs to make curves fore and aft symmetrical. Working toward both end, install remaining crossribs.





Wrap straps around ends of gunwale rods and handle. Buckle **tightly**.

The boat is now ready and you can install the seats on rods - inner **bottom (B)**. Seat position can be changed by moving seat legs in or out to adjust to the width of the boat. When **paddling white water** you must fasten the seats with extra straps (extra accessories).

**Good luck with your ALLY-canoe and have a nice trip!**



ALLY Padelmønstret 32 10 10 10



**FOLDING CANOE**



**Bergans**  
OF NORWAY

Bergans Fritid a.s, Øvre Eikervei 92,  
Box 4096 Gulslogen, 3002 Drammen • Norway  
Tlf. +47 32 82 60 10. Fax. +47 32 82 60 15